

(‘07-‘14) **W204/X** ALL C180-450, C63 AMG, Black Series
(‘09-‘17) **C207** E200-500. (‘09-‘16) **W212/S** E200-550, E63, 65/S AMG, 4MATIC
(‘12-18) **C218** CLS 350-550, CLS 65, 65 AMG 4MATIC



Rear Subframe Diff. Bushes (2)
No Flex - Yet Mono ball / Self Aligning

Removal/Replacement #503228 J
(Using K-MAC subframe bush removal tool)

INSTRUCTIONS *(With KMAC No Special Tools Needed)*

(Also manufactured - Uprated Bushings For The Rear '4' Subframe Mounts #503028N)

- 1.** Front of subframe position the large tube over a diff. bush. Small tube at rear.
- 2.** Place the "small washer" then the 2 steel discs onto threaded rod then insert rod through small tube, then diff bush and large tube.
- 3.** Grease nut / washer and connect to end of threaded rod.
- 4.** Use 17^{mm} socket and preferably impact gun (from rear) to remove bush.

INSERTION OF NEW KMAC BUSHES:

- 5.** Repeat above procedure but because of extra length required for insertion - "Reverse" large tube so that reinforced end is now "closest" to subframe.
- 6.** KMAC diff bush "outer" has one end with 5^{mm} machined step. This end position towards frame hole.
- 7.** Place small tube at rear of bush then insert threaded rod (complete with the small washer and the 2 steel discs). Start nut / washer at large tube end.
- 8.** Important to check small tube is accurately aligned / centered. Then tighten rod from rear. Initially only press in 5^{mm} (1/4") and check that bush is ACCURATELY aligned. If needed tap side of bush to align.
- 9.** Then continue to press in to bush is flush at front of subframe.