



UPGRADED PERFORMANCE BUSHINGS FOR THE '6' MULTI LINK REAR ARMS -

Superceeding short life Delrin or spherical bearings that soon pound out

Less Twitch, Flex, Loss of Traction especially when applying power to lane change / overtake!

ALL PART OF A MATCHED & TUNED TOTAL SYSTEM - ADJUSTABLE "STRUT" TOPS, WISHBONES, BUSHING KITS

W215, W216, W220, W221 #502828K

PARTS ENCLOSED:

- '1' - Extraction and Support Tubes - use with bench press
(Use a flat plate to press KMAC bushes in)
- '12' - Rear Link Bushes (4/46mm O.D, 8/42mm O.D)

BUSH MOUNT POSITIONS:

- '4' - Large Diam. bushes (46mm diam). - Upper arms outer.
(Fit the domed end of steel bush to the Hub mount)
- '8' Smaller Diam. bushes (42mm diam.) - Upper arms inner also 2 lower "forward facing" thrust arms

'1' - "1/2 Tube" - maintains correct spacing (if 'pressed steel' lower arms) when Extracting / Inserting the "Front" Bush.

Press in KMAC bushings initially - 5mm (1/4") Then check that bush is accurately in line before pressing fully in.

FITTING:

- A. Jack rear of vehicle and use Safety stands to support chassis and remove rear wheels.
- B. Disconnect upper arms. The inner "Rear" bush (to gain access to remove bolt) **jack and support the rear subframe**. Loosen the '4' subframe mount bolts (10mm only) and then lower jack.
- C. Place jack now under subframe ON THE SIDE - THAT INNER ARM IS BEING REMOVED. Then loosen that side '2' subframe bolts - further lowering jack "tilting subframe" - sufficient that inner bolt and arm can be removed.
- D. See "Parts Enclosed" re pressing in new K-MAC bushes.
- E. Reconnect arms and retighten the 2 mount bolts and repeat procedure on other side of vehicle.