

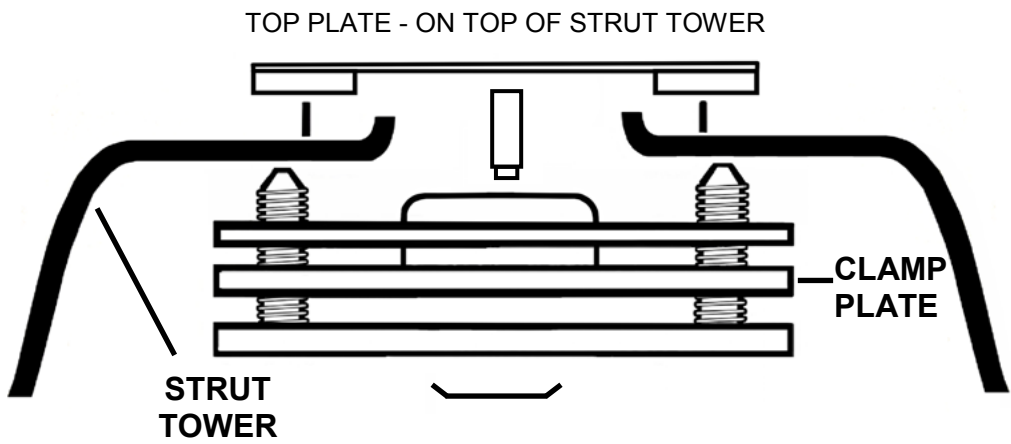
**Stage 1** H/DUTY BALL RACE THRUST BEARINGS & Elastomer Centers **(STREET)**

**STREET CAMBER & CASTER Adjustment For The 1st. Time**

**EXTRA H/Duty Ball Race Thrust Bearings with Elastomer centers to extend life**

✓ **Can fit (and) adjust with strut brace**

**ALSO MANUFACTURED**  
**STAGE 2 (STREET/RACE) and STAGE 3 (FULL RACE) KITS**  
 Along with uprated front lower control arm bushings and Rear Camber / Toe adjustment kits for IRS Models (#201626)



Refer manufacturers workshop manual re removal and installation  
 Observe all safety procedures

**INITIALLY SIT THE KMAC ADJUSTERS ON TOP OF STRUT TOWERS...**

**3 Strut Top holes are even spacing.**  
 Kit (Centers) are "Left" and "Right" hand offsets.  
**THEREFORE BEFORE INSTALLING / ADJUSTING**  
 (Select Center hole position to achieve best results!)

If more travel required - check clearance to strut towers - cut / trim main body extremities.  
**(TAKE ALIGNMENT READINGS 1st.)**

**NEGATIVE CAMBER** (TO REDUCE OUTER TIRE WEAR) CENTER HOLE OFFSET INWARDS And to REAR for Pos. Caster



**POSITIVE CAMBER** (IF INNER TIRE WEAR) CENTER HOLE OFFSET OUTWARDS And to REAR for Pos. Caster



**ALIGNING** *KMAC Patented design allows adjustment to be carried out accurately (under load). No need to jack vehicle.*

- A.** From engine bay, loosen the '3' top nuts for strut tower upper mount.
- B.** Use large screwdriver to lever / ratchet KMAC adjuster mount crossways for CAMBER, then lengthways for required CASTER.
- C.** Once optimum settings, tighten the 'TOP' KMAC NUTS to **27Nm (20ft/lbs).**



**FRONT #570216-1J Stage 1 (STREET)**

**Leyland '73-'74 P76**

**FRONT CAMBER (and CASTER) FOR THE 1st TIME**  
(and accurate-underload direct on alignment rack)

**STAGE 1** **Steel with H/Duty Ball Race Thrust Bearings and Elastomer Centers**

**ALSO MANUFACTURED:**

**STAGE 2 - (STREET/RACE) # 570216-2L**

Very Highest Aircraft 7075 grade aluminum with H/Duty spherical self align bearings (PTFE lined) encased in elastomer for day to day commuter usage (Replaceable) **Also separate fully sealed thrust bearings** (massive 85<sup>mm</sup> diam.) for steering loads Fits with OEM diam springs or all brands of Coil overs (60-70 I.D.)

**STAGE 3 - FULL RACE # 570216-3L**

(same as Stage 2 - but no elastomer / flex) for Instantaneous steering response, more effective shock control.

***Always 1st With The Latest Design Breakthroughs ....***

- 1. WISHBONE:** Precise Ball Joint Adjustment System.
- 2. STRUT(top):** Biggest/Quickest Adjustment System.
- 3. BUSHINGS:** Single Wrench - Precise On Car Adjustment.

**Including unique KMAC "non-slip" lock system!**

***Actual Inventors/Patentee's - The '3' Basic Suspension Systems***

*We do appreciate any ideas to further improve our market leadership !*